

TBA800 & TBA1000 LAMINATION CUTTING LINES

TAILORMADE FOR YOUR CORE PRODUCTION

TBA800	80 to 840 mm standard width range
TBA1000	100 to 1020 mm standard width range
Decoiler	<ul style="list-style-type: none"> ■ 2 or 4 mandrels ■ Long arm decoiler ■ Capstan and coil car
Max speed	240 m/min

Tooling (all tools servo motor operated)

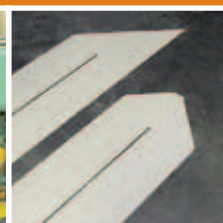
- V notch: 1 or 2
- Hole punching:
 - up to 4 fixed longitudinally
 - manual or CNC cross adjustable
- Slot punching unit
- Tip cutting shears
- 2 fixed shears 45 and 45/90 or high speed swing shear



Long arm decoiler



Slot punching unit



Swing shear



2 fixed shears



2 hole punching units



4 tip cutting shears



2 V notches

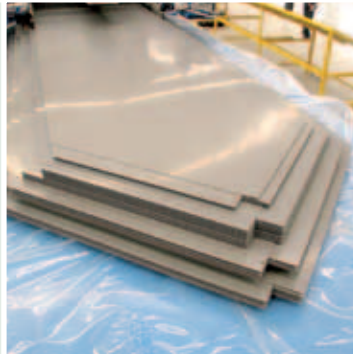


HEINRICH GEORG GMBH MASCHINENFABRIK
TRANSFORMER DIVISION

TBA800 & TBA1000 STACKING SYSTEMS



DW/T stacker with 5 stacking cars



DW/T stack pile



DW/T stacker



STA (2) stacker
for logs

- HS/T two level with pneumatic stopping system
- DW/T two level, servo belts, side guides and drawback system
- STA 1-1 two level with servo belts and full length side guides
- STA(2) two in-line stations with servo belts and full length side guides
- STA 2-3 two level 5 station full sequence with servo belts and full length side guides
- E stacker



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