

KLT & KMT 1–5 tonne STACKING TABLES

KLT = Core stacking table

KMT = Core assembling table






KLT-KMT = Combined stacking & assembling table

Hy = Table & core erection by hydraulics

VT = Vertical yoke assembly with turntable

VC = Vertical yoke assembly table with double column

W = Legs with LV & HV windings

	KLT	KMT	KMT/VT & KMT/VC
	Packet stacking (layer)	Horizontal yoke assembly	Vertical yoke assembly
clamp 	✓	✓	✓
clamp 	✓	✗	✓
core 	✓	✓	✓
core 	✓	✗	✓
core 	✓	✗	✓

KMT/VT yokes assembled vertically



KLT packet stacking

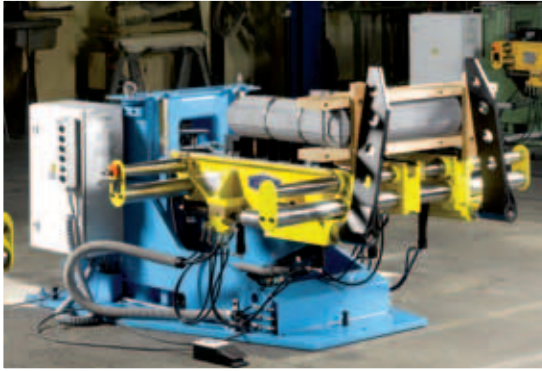


KMT horizontal yoke assembly



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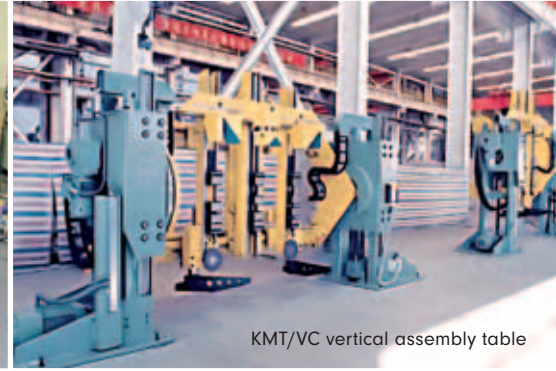
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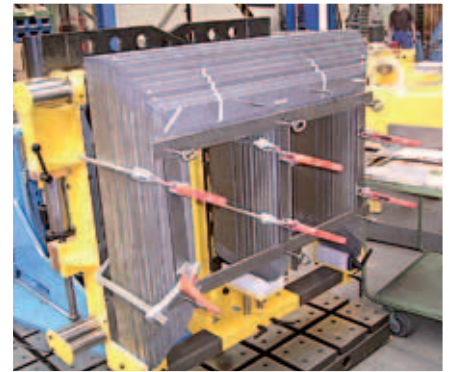
KLT-KMT stacking table



Core removal using crane



KMT/VC vertical assembly table



KMT/VT lower yoke fully
assembled vertically

	KLT-KMT 1 KMT/VT 1	KLT-KMT 2 KMT/VT 2 KMT/VC 2	KLT-KMT 3 KMT/VT 3 KMT/VC 3	KLT/KMT 5 KMT/VC 5
Capacity	1000 kg	2000 kg	3000 kg	5000 kg
Strip width	50–240 mm	50–310 mm	50–310 mm	50–410 mm
Leg to leg centre	180–500 mm	180–500 mm	250–650 mm	400–900 mm
Leg length (centre)	360–900 mm	360–1000 mm	500–1300 mm	1000–1700 mm
Yoke length (centre)	360–1000 mm	360–1000 mm	500–1300 mm	800–1800 mm
Stacking height	240 mm	320 mm	340 mm	410 mm
Stacking holes (leg)	2	2	2	2
Pin diameter	8 or 10 mm	10 mm	10 mm	12 mm
Table movement KLT-KMT & KMT/VT KMT/VC	0–90°	0–90° ± 90°	0–90° ± 90°	0–90° ± 90°
Working height	850–1050 mm	750–1050 mm	780–1080 mm	950–1510 mm



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